

## DOOR PAINTING INSTRUCTIONS

### TIPS FOR FINISH PAINTING YOUR DOOR:

THE PRIME PAINT FINISH ON THIS DOOR IS DESIGNED TO PROVIDE PROTECTION DURING NORMAL STORAGE, SHIPPING AND INSTALLATION AT THE JOBSITE, AND TO PROVIDE A UNIFORM BASE FOR FINISH PAINTING.

**IT IS RECOMMENDED THAT A GOOD TOP COAT OF PAINT BE APPLIED TO THE DOOR AFTER INSTALLATION IS COMPLETED.** IT IS THE RESPONSIBILITY OF THE USER TO MAINTAIN THE INTEGRITY OF THE FINISH AFTER INSTALLATION.

### RUST:

IF RUSTING HAS OCCURRED, SAND LIGHTLY WITH STEEL WOOL OR FINE SANDPAPER TO REMOVE ALL TRACES OF RUST (ANY RUST NOT REMOVED WILL EVENTUALLY BECOME ACTIVE AND BLEED THROUGH ANY SUBSEQUENT TOP COATS.)

### DENT REPAIR:

SAND TO BARE METAL (INCLUDING AREA AROUND DENT) WITH #80 EMERY CLOTH. APPLY AUTOMOBILE BODY FILLER ACCORDING TO DIRECTIONS ON THE CONTAINER. AFTER FILLING, CURE THOROUGHLY, SAND WITH #100-120 EMERY CLOTH TO A SMOOTH FLAT SURFACE. BE SURE SURFACE IS CLEAN AND DRY, THEN APPLY ZINC RICH PRIMER OVER ENTIRE REPAIR AREA AND LET DRY FOR 24 HOURS BEFORE FINISH PAINTING.

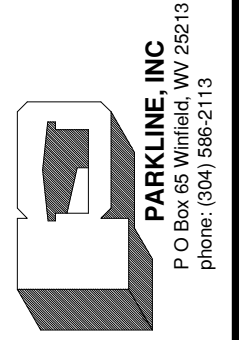
### SCRATCHES:

FEATHER SCRATCH TO THE BARE METAL WITH #300 EMERY CLOTH. BE SURE SURFACE IS CLEAN AND DRY, THEN APPLY ZINC RICH PRIMER OVER ENTIRE REPAIR AREA AND LET DRY FOR 24 HOURS BEFORE FINISH PAINTING.

### RECOMMENDED PAINTING INSTRUCTIONS:

FIRST REPAIR ANY DENTS OR SCRATCHES WHICH OCCURRED DURING INSTALLATION. (AS NOTED ABOVE) SAND THE PRIMER FINISH LIGHTLY WITH A VERY FINE EMERY CLOTH. BE SURE THE SURFACE IS CLEAN AND DRY. PAINT WITH A LOW GLOSS PAINT.

REVISIONS	BY
09-23-11	TLC



JOB DESCRIPTION	<b>WALK DOOR HARDWARE INSTALLATION</b>	SHEET TITLE	<b>DOOR PAINTING INSTRUCTION</b>
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**WD3-PAINT**